



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D350-607-511
Job Sheet 176467



Part No: D350-607-511

Job Qty: 2 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/24/18

Job Tracking No:

Due Date: 5/22/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/22/18	5/22/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 04 2018 JUN 04 2018 JUN 07 2018
140	Packaging	2 pcs	5/22/18	5/22/18	0.00	0.00	Packaging1-3		
150	QC	2 pcs	5/22/18	5/22/18	0.00	0.00	QC4		
160	Packaging	2 pcs	5/22/18	5/22/18	0.00	0.00	Packaging3-1		
165	DC	2 pcs	5/22/18	5/22/18	0.00	0.00	DC		
170	QC21-FG	2 Ea	5/22/18	5/22/18	0.00	0.00	QC21		JUN 07 2018

Part Op 165 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007
Descriptions:

Fg128

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	40 Ea (20 ea)	90-Start up Operation	
AN4-42A	Bolt	8 Ea (4 ea)	90-Start up Operation	
AN6-13A	Bolt	4 Ea (2 ea)	90-Start up Operation	
D3501-1	Bushing	16 Ea (8 ea)	90-Start up Operation	
D3910-3	Crosstube Lug	4 Ea (2 ea)	90-Start up Operation	
D3910-5	Crosstube Lug	2 Ea (1 ea)	90-Start up Operation	
D3910-7	Crosstube Lug	2 Ea (1 ea)	90-Start up Operation	
D3984-030	Rubber Extrusion, X-tube, 3" <i>507752</i>	4 Ea (2 ea)	90-Start up Operation	
D4148-041	Fwd Crosstube Lug Assembly	2 Ea (1 ea)	90-Start up Operation	
D4149-041	Aft Crosstube Lug Assembly	2 Ea (1 ea)	90-Start up Operation	
D4775-041	Strut Assembly	4 Ea (2 ea)	90-Start up Operation	
D4776-3	Skidtube Clevis	4 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	48 Ea (24 ea)	90-Start up Operation	
MS21042L6	Nut	4 Ea (2 ea)	90-Start up Operation	
NAS1149F0432P	Washer	80 Ea (40 ea)	90-Start up Operation	
NAS1149F0663P	Washer	8 Ea (4 ea)	90-Start up Operation	
D4085-3	Placard	2 Ea (1 ea)	90-Start up Operation	
D4713-1	Spacer	2 Ea (1 ea)	90-Start up Operation	
MS3367-5-0	Tie Wrap	2 Ea (1 ea)	90-Start up Operation	



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Container No: S077623



Part: D350-607-511

Job No: 176467

Serial No/Batch: S077623

Revision:

Inspector:

Exp Date: 06/04/2018

Instructions:

Date: 06/04/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	40	432	0
	AN4-42A	8	92	0
	AN6-13A	4	77	0
	D3501-1	16	283	0
	D3910-3	4	48	0
	D3910-5	2	53	0
	D3910-7	2	29	0
	D3984-030	4	3	0
	D4085-3	2	20	0
	D4148-041	2	7	0
	D4149-041	2	7	0
	D4713-1	2	29	0
	D4775-041	4	4	0
	D4776-3	4	12	0
	MS21042L4	48	2,780	0
	MS21042L6	4	304	0
	MS3367-5-0	2	788	0
	NAS1149F0432P	80	1,307	0
	NAS1149F0663P	8	917	0
Part Specifications				
Specifications could not be found.				

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003628	S077567	AN4-14A	Bolt	S062375	ST344	40
003628	S077566	AN4-42A	Bolt	S045843	ST341	8
003628	S077565	AN6-13A	Bolt	S056346	ST335	4
003628	S077573	D3501-1	Bushing	S072749	ST037	16
003628	S077526	D3910-3	Crosstube Lug	S056814	ST523	4
003628	S077528	D3910-5	Crosstube Lug	S056818	ST524	2
003628	S077527	D3910-7	Crosstube Lug	S049100	ST524	2
003628	S059661	D3984-030	Rubber Extrusion, X-tube, 3"	S059660	ST064	3
003628	S077581	D3984-030	Rubber Extrusion, X-tube, 3"	S077580	PKG	13
003628	S077531	D4085-3	Placard	S069184	ST074	2
003628	S077524	D4148-041	Fwd Crosstube Lug Assembly	S057208	ST539	2
003628	S077523	D4149-041	Aft Crosstube Lug Assembly	S070170	ST539	2
003628	S077553	D4713-1	Spacer	S072651	ST111	2
003628	S075587	D4775-041	Strut Assembly	S075530	ST357	4
003628	S077572	D4776-3	Skidtube Clevis	S070375	ST115	4
003628	S077564	MS21042L4	Nut	S056039	ST303	48
003628	S034399	MS21042L6	Nut		ST303	4
003628	S077554	MS3367-5-0	Tie Wrap	S050161	ST272	2
003628	S077556	NAS1149F0432P	Washer	S050055	ST262	80
003628	S077555	NAS1149F0663P	Washer	S051477	ST262	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3387-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER